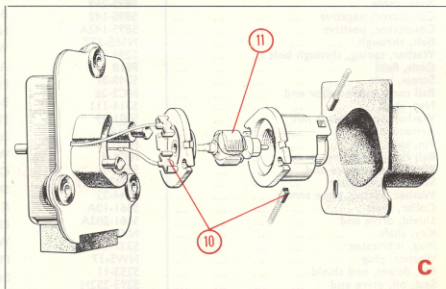
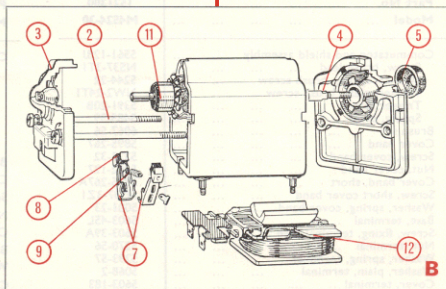
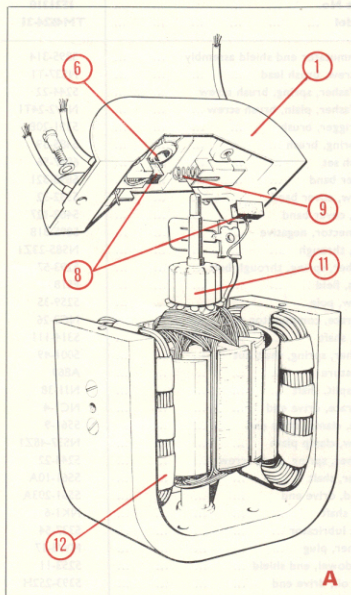


**LUCAS**

SMALL MOTORS and ACTUATORS

SECTION

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Part No.	75409L	75600B	78378E	78441A	78442F	78444E/H	78462A
Model	4GM	3GM	3GM	8GM	4GM	4GM	3GM
Voltage	12	12	12	12	12	12	12
Diagram Page Reference ...	SI-A	SI-B	SI-B	SI-C	SI-A	SI-A	SI-B
1 Cover, end	54714143	—	—	—	—	—	—
2 Bolt, fixing	—	54100606	54100606	—	—	—	—
3 Cover and bearing, commutator end	—	744015	745768	—	—	—	—
4 Bracket, bearing	—	—	54712325	—	—	—	—
5 Cover, dust, bearing bracket ...	—	—	54713890	—	—	—	—
6 Bearing set	54714477	—	—	—	54714477	54714477	—
7 Brushgear	—	743171	54713564	—	—	—	54713564
8 Brushes set	54714476	729367	54713563	—	54714476	54719408	—
9 Spring, brush	54714131	735631	735631	—	54714131	54714131	—
10 Brush and spring set	—	—	—	54719973	—	—	—
11 Armature	54715429	54719857	54711120	54714572	54717884	54718352	54719858
12 Coil, field	54714966	54719774	54712959	—	54714966	54718824	54701817
— Grommet	—	—	748843	—	—	—	—

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